

Monday, November 21, 2016 10:49:02 AM

153550

Page 1

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 11/21/2016 **Start Qty:** 8.00 ***g***

Cust Item ID:

Required Date: 11/28/2016 **Req'd Qty:** 8.00 ***O***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** NOV 21 2016 **Tooling:** _____ **Date:** _____
 QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Run	Start	*NR1*
	Stop	*NR2*

[illegible]

Work Order ID 153550***153550***

Page 2

Monday, November 21, 2016 10:49:02 AM

Item ID: D3797-1**Accept*****N900040100*****Setup Start*****NS1*****Revision ID:****Stop*****NS2*****Item Name:** Ground Plate**Start Date:** 11/21/2016 **Start Qty:** 8.00***8*****Cust Item ID:****Required Date:** 11/28/2016 **Req'd Qty:** 8.00***8*****Customer:****Reference:****Approvals:****Process Plan:** _____**Date:** _____**Tooling:** _____**Date:** _____**Run Start*****NR1*****QC:** _____**Date:** _____**SPC (Y/N):** _____**Date:** _____**Stop*****NR2*****Sequence ID/
Work Center ID****Operation
Description****Set Up/
Run Hours****Tool ID****Tool #****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

130

Identify as per dwg & Stock Location: WAGB

0.00

130

Packaging

Memo

0.01

Packaging

8 NOV 13 2016

DAS
6
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.13

Quality Control

16/11/24

DAS
21
9-89

NOV 24 2016

Picklist Print

Monday, November 21, 2016 10:49:08 AM

Page 1

Work Order ID: 153550

153550

Parent Item: D3797-1

D3797-1

Parent Item Name: Ground Plate

Start Date: 11/21/2016

Required Date: 11/28/2016

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 08-04-25 new issue DD verified by:ec
IPP Rev:B 08-07-14 revA as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.050		Purchased	No			100	sf	57.2200	0.4569	3.847579			
M6061T6S 050									**		DAS 46 9-89	16/11/22	
6061-T6 .050 Sheet													

Location

Loc Qty

Loc Code

MAT021

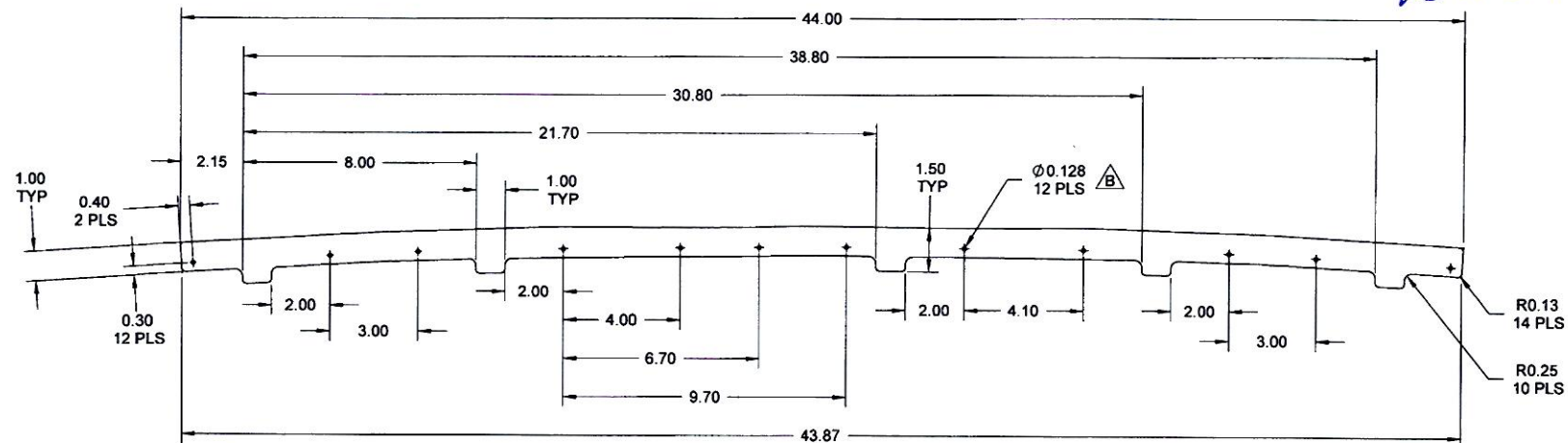
57.22

m131352

57.22

S.8

WORK ORDER
NO. 153550 MWS
1611-01



RELEASED
08-09-16

- 1) MATERIAL: 5052-H32 (QQ-A-250/8) OR 6061-T6 (QQ-A-250/11) ALUMINUM SHEET 0.050 THICK
REF. DART SPEC. M5052H32S.050 OR M6061T6S.050
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 0118 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.08 lbs

B	ZONE C3 Ø0.128 WAS Ø0.098 QTY WAS 11. SIDE VIEW DELETED FOR CLARITY.		AJS	08.09.08
A	NEW ISSUE		RF	08.05.26
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3797 TITLE GROUND PLATE COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.	REV.	SHEET 1 OF 1
DRAWN	RF		SCALE	NT
CHECKED				
MFG. APPR				
APPROVED				
DE APPR.				
DATE	08.09.08			